

Trijicon Fiber Sights Fiber Installation Guide



Cleaning Information

Normal cleaning will not degrade the sights. Avoid exposure to strong organic solvents when used in ultrasonic cleaning machines.

Fiber Installation Instructions

- Create a Fiber 'bulb' at one end of the fiber using a butane lighter.
- Insert this fiber into the sight so that the user will view the bulb just created.
- Hold or pull the fiber so that the bulb is tightly in the counterbore. Cut fiber to length, approx. 1/16" past end of sight.
- Create a Fiber 'bulb' at the other end of the fiber using a butane lighter, so that it is retained in the sight.

Installation Tips

- **Fiber 'bulb' not large enough on either end.**
This will allow fiber to be pushed free from metal or lost during pistol recoil.
- **Fiber 'bulb' off axis to fiber shaft on aiming end.**
This may lead to POA/POI discrepancies or aesthetic issues. This can also happen if the fiber was not cut square to axis when the bulb was formed.
- **Fiber 'bulb' overheated on aiming end.**
This will cause the fiber material to 'boil' and leave bubbles in the finished surface. This will leave dark obstructions, which will reduce the brightness of the dot and cause aesthetic issues.
- **Fiber not held tightly into sight when second fiber 'bulb' formed.**
This will allow the fiber to float axially during recoil and cause premature fiber breakage.

Available Accessories

AC50008 - Red Fiber Replacements (3 Pack)

AC50009 - Green Fiber Replacements (3 Pack)

Professional Installation Strongly Recommended
for Mounting Sights to Firearm

U.S. patents may apply to this product. For details, visit www.trijicon.com/patents.

